

We claim:

1. Dye-containing polymer particles containing at least one dye
5 in a matrix of an essentially water-insoluble polymer and having an average particle size within the range from 5 to 500 nm and a particle size distribution width (variance) of $\leq 40\%$.
- 10 2. Polymer particles as claimed in claim 1 having an average particle size within the range from 50 to 300 nm.
3. Polymer particles as claimed in claim 1 or 2 having a particle size distribution width of $\leq 35\%$.
- 15 4. Polymer particles as claimed in any of the preceding claims, wherein the polymer contains (in each case based on the total weight of the polymer) from 30 to 100% by weight of at least one polymer a, from 0 to 30% by weight of at least one
20 monomer b having polar groups and from 0 to 30% by weight of at least one further monomer c, different than monomer a, in polymerized form.
5. Polymer particles as claimed in claim 4, wherein the monomer
25 a is selected from the group consisting of esters of α,β -ethylenically unsaturated C_3 - C_8 monocarboxylic acids or C_4 - C_8 dicarboxylic acids with C_1 - C_{12} alkanols, vinyl esters of C_1 - C_{12} monocarboxylic acids, aromatic vinyl compounds and C_2 - C_6 olefins.
- 30 6. Polymer particles as claimed in claim 4 or 5, wherein the monomer b is selected from the group consisting of α,β -ethylenically unsaturated C_3 - C_8 monocarboxylic acids, α,β -ethylenically unsaturated C_4 - C_8 dicarboxylic acids, the
35 monoesters with C_1 - C_{12} alkanols and anhydrides thereof, aromatic vinylcarboxylic acids, monoethylenically unsaturated sulfonic and phosphonic acids, esters of α,β -ethylenically unsaturated C_3 - C_8 monocarboxylic acids with
40 amino- C_2 - C_8 -alkanols, mono- C_1 - C_4 -alkylamino- C_2 - C_8 -alkanols or di- C_1 - C_4 -alkylamino- C_2 - C_8 -alkanols, N-vinyl lactams, esters of α,β -ethylenically unsaturated C_3 - C_8 monocarboxylic acids with C_2 - C_8 hydroxyalcohols and the ethoxylated or propoxylated
45 derivatives thereof.

7. A process for preparing dye-containing polymer particles containing at least one dye in a matrix of an essentially water-insoluble polymer and having an average particle size within the range from 5 nm to 5 μ m, which comprises
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- a) precipitating the polymer particles from a solution of the polymer and of the dye in a water-miscible organic solvent by addition of an aqueous phase; or
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- b) emulsifying a solution of the polymer and of the dye in a water-immiscible organic solvent in an aqueous phase and precipitating the polymer particles by removing the organic solvent.
- 15 8. A process as claimed in claim 7, wherein the precipitating of the polymer particles is effected in the presence of a protective colloid.
9. A colorant comprising the dye-containing polymer particles as
- 20 claimed in any of claims 1 to 6, optionally together with customary auxiliary and additive substances.
10. A colorant as claimed in claim 9 in the form of an ink-jet ink preparation comprising the dye-containing polymer
- 25 particles as claimed in any of claims 1 to 6 dispersed in an aqueous medium.
11. The use of the dye-containing polymer particles as claimed in any of claims 1 to 6 for printing print media, especially
- 30 paper, foil, film, papers for the reproduction of digital photographic images and graphics, and also for printing textiles, especially by transfer printing.

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